

Work Order ID 96206

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96206

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Item ID: D206-628-033

Revision ID:

Item Name: Heli-Access-Step LH

Start Date: 1/21/13 Start Qty: 2.00

Required Date: 2/08/13 Req'd Qty: 2.00

Reference:

Accept

N9000040100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Approvals:

Process Plan: *ML5*

Date: *13-01-25* Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

N/A

Rev N/A

SP

0.00

DAS 06 9-89

Blob

1x

0.00

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy blue file and type labels as per PPP D206-628-033 CHG 003

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

3x

SP

B-S-31

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

DAS 06 9-89

Blob

1x

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Item ID: D206-628-033

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Heli-Access-Step LH

Start Date: 1/21/13 Start Qty: 2.00

2

Cust Item ID:

Required Date: 2/08/13 Req'd Qty: 2.00

2

Customer:

Reference:

Run Start

NR1

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP 9206-628-033

Location: _____

PPP Rev: _____

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control



13-6-5

MCS 13-06-07

13-06-5

Picklist Print

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Work Order ID: 96206
Parent Item: D206-628-033
Parent Item Name: Heli-Access-Step LH

Start Date: 1/21/13

Required Date: 2/08/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM
IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C4A BOLT		Purchased	No			110	Each	3,216.0000	3				
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>													
				FG				20					
					122814			20					
				ST512				3196					
					123759			1212					
					124221			1984					
AN4C14A Bolt		Purchased	No			110	Each	138.0000	8				
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>													
				FG				20					
					118706			20					
				ST357				118					
					118706			18					
					123021			100					
AN4C15A Bolt		Purchased	No			110	Each	120.0000	4				
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>													
				FG				10					
					120360			10					
				ST357				110					
					120360			110					
AN960C416L WASHER	NAS1149C0432R	Purchased	No			110	Each	0.0000	24				

89 M125388 SP

16 24 SP

24x 8 12 M125388 SP

48 72 M122441 SP
13-5-3

Picklist Print

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Work Order ID: 96206
Parent Item: D206-628-033
Parent Item Name: Heli-Access-Step LH

Start Date: 1/21/13 Required Date: 2/08/13

Start Qty: 2.00 Required Qty: 2.00

D2731-3 Manufactured No
Mounting Lug

Location

ST467

73417
85505

110 Each 94.0000

Loc Qty Loc Code

94

44

50

110 f 103.3962

Loc Qty Loc Code

103.3962052

0.3

103.096205

110 Each 0.0000

110 Each 22.0000

Loc Qty Loc Code

22

1

21

110 Each 11.0000

Loc Qty Loc Code

11

11

110 Each 110.0000

Loc Qty Loc Code

Location

ST465

74505
82149
84146

110

10

40

60

D2732 Manufactured No
Rubber Extrusion

Location

ST410

70987
83560

Loc Qty Loc Code

103.3962052

0.3

103.096205

110 Each 0.0000

110 Each 22.0000

Loc Qty Loc Code

22

1

21

110 Each 11.0000

Loc Qty Loc Code

11

11

110 Each 110.0000

Loc Qty Loc Code

Location

ST465

74505
82149
84146

110

10

40

60

D2842-041 Manufactured No
Step Assembly, 206 Float

D2844-1 Manufactured No
Arm

Location

ST258

74523
89332

Loc Qty Loc Code

22

1

21

110 Each 11.0000

Loc Qty Loc Code

11

11

110 Each 110.0000

Loc Qty Loc Code

Location

ST465

74505
82149
84146

110

10

40

60

D2844-3 Manufactured No
Arm

Location

ST258

74695

Loc Qty Loc Code

11

11

110 Each 110.0000

Loc Qty Loc Code

Location

ST465

74505
82149
84146

110

10

40

60

D3394-041 Manufactured No
Lug Assembly

Location

ST465

74505
82149
84146

Loc Qty Loc Code

110

10

40

60

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Shop Packet Print

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Picklist Print

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Work Order ID: 96206
Parent Item: D206-628-033
Parent Item Name: Heli-Access-Step LH

Start Date: 1/21/13

Required Date: 2/08/13

Start Qty: 2.00

Required Qty: 2.00

MS21043-4
Nut

Purchased No

110 Each 1,509.0000 12

2434
M125654 SP 2

Location

Loc Qty

Loc Code

FG	36
104603	36
GA	148
121652	148
ST315	1325
121162	25
123021	500
123525	200
123900	600

NAS1149C0363R
Washer

Purchased No

110 Each 3,459.0000 3

69
SP 2

Location

Loc Qty

Loc Code

FP001	1126
114742	1126
ST292	2333
114742	309
122063	41
122441	1983

NAS151513
Washer

Purchased No

110 Each 229.0000 3

9X 69
M125654 SP 2

Location

Loc Qty

Loc Code

ST297	229
123301	229

NAS1515H4L
WASHER

Purchased No

110 Each 377.0000 24

48 72
M125654 SP 2
13-5-31

Location

Loc Qty

Loc Code

FG	32
103691	32
ST297	345
120390	95
123560	250

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5.2 D206-628-013/-014/-023/-024/-033/-034 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*LUG
4	4			8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*LUG
8	8	8	8			*MS35489-93	*GROMMET
1	1					D4064-041	MOUNTING LUG
1	1					*D4064-1	*LUG
2	2					*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	NAS1149C0363R	WASHER (OR AN960C10)
16	16					NAS1149C0463R	WASHER (OR AN960C416)
8	8	24	24	24	24	NAS1149C0432R	WASHER (OR AN960C416L)
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

5.3 QUICK RELEASE PIP PIN KIT

Qty -011	Part Number	Description
X	DSI9235-011	QUICK RELEASE PIP PIN KIT
4	BLRS-020	QUICK RELEASE PIN

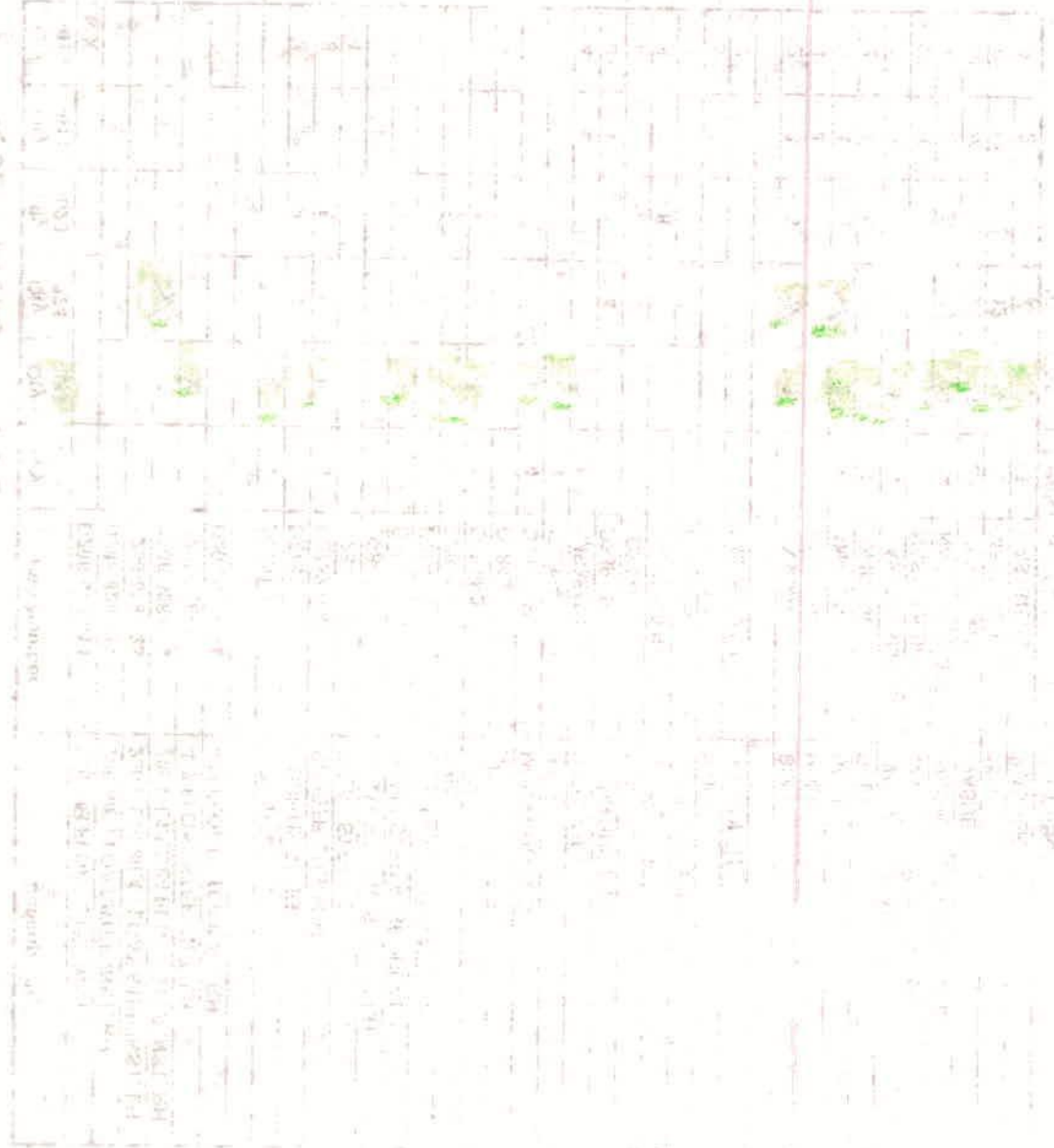
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Revision: G
Date: 11.02.25

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